



NOTE:

- I. MATERIALS:  
 HANDLE - THERMOPLASTIC, BLACK  
 PLUG BODY - COPPER ALLOY, NICKEL PLATED  
 TIP ROD - COPPER ALLOY, NICKEL PLATED  
 INSULATORS - MYLAR, PHENOLIC & THERMOPLASTIC  
 SCREW TERMINALS - COPPER ALLOY, TIN PLATED  
 SCREWS - STEEL, NICKEL PLATED

CUSTOMER DRAWING

					★ STAR SYMBOL DENOTES CRITICAL DIMENSION	THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.				
					UNLESS OTHERWISE SPECIFIED	SIZE	WIDTH	MULT	LBS/M	TEMPER
					1. ALL DIMENSIONS IN INCHES - TWO PLACE DECIMALS ±0.01 - THREE PLACE DECIMALS ±0.005 - ANGLES ±1° - ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.	FINISH			MATERIAL	
					2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002	SPEC No.			SPEC No.	
					3. REMOVE ALL BURRS	FIRST USED ON		SCALE		<b>Switchcraft®</b>
D	20627	12/26/12	TO	TJK	DATE DRAWN	BY	CHKD	APVD	1.5 = 1	
REV	ECO NUMBER	DATE	BY	APVD	26-Dec-12	TO	12-27-12	TJK	12-27-12	
REVISIONS					DO NOT SCALE DRAWING	NAME			PART No.	REV
						PLUG ASSEMBLY			240	D