

## Female insert - HC-D 25-I-CT-F - 1584402

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HEAVYCON female insert, D25 series, 25-pos., crimp connection



### Key commercial data

Packing unit	1 PCE
Weight per Piece (excluding packing)	0.46 GRM
Custom tariff number	85366990
Country of origin	China

### Technical data

#### General

Note	For HEAVYCON housing type D25, CK1,6-ED crimp contacts (crimp contacts not supplied as standard)
Connection method	Crimp connection
Pollution degree	3
Surge voltage category	III
Constructional and testing regulations	DIN VDE 0627/86
	DIN VDE 0110/02.79
	DIN VDE 0110-1/04.97
	IEC 60664-1, DIN IEC 60512
	IEC 60352
Number of positions	25+PE
Insertion/withdrawal cycles	≥ 500
Design	D25
Connection in acc. with standard	IEC / EN
Conductor cross section	0.14 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
Connection cross section AWG	26 ... 14

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### Technical data

#### General

Stripping length of the individual wire	8 mm
	6 mm (2.5 mm <sup>2</sup> )
Assembly instructions	- Use of HC-CST (1676857) coding pins and HC-CBU (1676860) coding sockets has been prescribed.
Connection	Connectors may be plugged in only when there is no load/voltage.

#### Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)
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#### Material data

Inflammability class according to UL 94	V0
Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PA

#### Electrical characteristics

Rated voltage (III/3)	250 V
Rated surge voltage	4 kV
Rated current	10 A

### Classifications

#### eCl@ss

eCl@ss 4.0	27140816
eCl@ss 4.1	27140816
eCl@ss 5.0	27143424
eCl@ss 5.1	27143424
eCl@ss 6.0	27261205
eCl@ss 7.0	27440207
eCl@ss 8.0	27440207

#### ETIM

ETIM 2.0	EC000438
ETIM 3.0	EC000438
ETIM 4.0	EC000438
ETIM 5.0	EC000438

#### UNSPSC

UNSPSC 6.01	30211923
UNSPSC 7.0901	39121522

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## Classifications

### UNSPSC

UNSPSC 11	39121522
UNSPSC 12.01	39121522
UNSPSC 13.2	39121522

## Accessories

### Accessories

### Assembly tool

Removal tool - VC-EW 1,6 - 1884869



Contact removal tool, for turned and rolled CK- 1.6-... contacts

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### Coding element

Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

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Coding element - HC-CBU - 1676860



Coding socket for coding up to 16 connectors

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Coding bolt - HC-CB - 1772722



Coding pin, prevents mismatching of up to six connectors with an identical number of positions

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### Accessories

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Dummy socket - CK1,6-ED-BB - 1645888



Dummy socket for contact carrier with turned CK 1,6-ED.. female contacts

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### Crimp contact

Crimp contact - CK1,6-ED-0,37BU AG - 1663394



Turned 1.6 crimp contact, individual female contact, core diameter 0.14 to 0.37 mm<sup>2</sup>, silver-plated

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Crimp contact - CK1,6-ED-0,50BU AG - 1663404



Turned 1.6 crimp contact, individual female contact, core diameter 0.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK1,6-ED-0,75BU AG - 1663417



Turned 1.6 crimp contact, individual female contact, core diameter 0.75 mm<sup>2</sup>, silver-plated

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Crimp contact - CK1,6-ED-1,00BU AG - 1663420



Turned 1.6 crimp contact, individual female contact, core diameter 0.75 to 1.00 mm<sup>2</sup>, silver-plated

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### Accessories

Crimp contact - CK1,6-ED-1,50BU AG - 1663433



Turned 1.6 crimp contact, individual female contact, core diameter 1.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK1,6-ED-2,50BU AG - 1663446



Turned 1.6 crimp contact, individual female contact, core diameter 2.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK1,6-ED-0,37BU AU - 1674969



Turned 1.6 crimp contact, individual female contact, core diameter 0.14 to 0.37 mm<sup>2</sup>, gold-plated

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Crimp contact - CK1,6-ED-0,50BU AU - 1674480



Turned 1.6 crimp contact, individual female contact, core diameter 0.5 mm<sup>2</sup>, gold-plated

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Crimp contact - CK1,6-ED-0,75BU AU - 1672440



Turned 1.6 crimp contact, individual female contact, core diameter 0.75 mm<sup>2</sup>, gold-plated

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### Accessories

Crimp contact - CK1,6-ED-1,00BU AU - 1674943



Turned 1.6 crimp contact, individual female contact, core diameter 0.75 to 1.00 mm<sup>2</sup>, gold-plated

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Crimp contact - CK1,6-ED-1,50BU AU - 1674930



Turned 1.6 crimp contact, individual female contact, core diameter 1.5 mm<sup>2</sup>, gold-plated

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Crimp contact - CK1,6-ED-2,50BU AU - 1674985



Turned 1.6 crimp contact, individual female contact, core diameter 2.5 mm<sup>2</sup>, gold-plated

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### Crimping tool

Crimping pliers - CRIMPFOX-1,6/2,5-ED-4,0 - 1687419



Crimping pliers, for turned contacts, CK 1.6 ED... and CK 2.5 ED...

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### Fiber optics contact

Female contact - CK1,6-ED-BU-POF - 1885004



Fiber optic pin contact POF, turned, for contact carriers of CK1,6-ED... contacts

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## Accessories

### Mounting material

Screw - HC-A-PES - 1584868



PE screw for contact inserts of A series

### Plug assembly frame

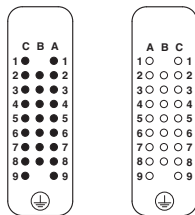
Connector assembly frame - HC-SMR-D25 - 1604023



HEAVYCON connector assembly frame, for contact inserts of type D25

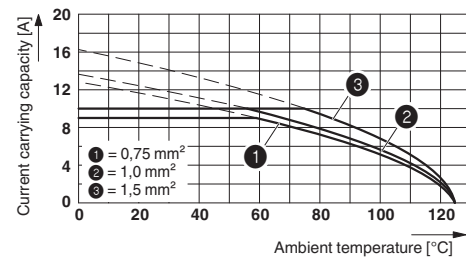
## Drawings

### Schematic diagram



Connector pin assignment connection side: Left pin; right socket

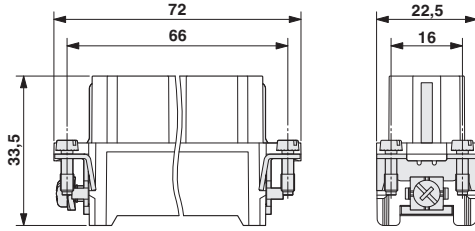
### Diagram



Derating diagram: HC-D...C series

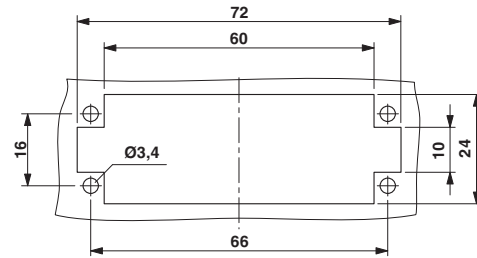
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Dimensioned drawing



Female insert

Dimensioned drawing



Panel cutout