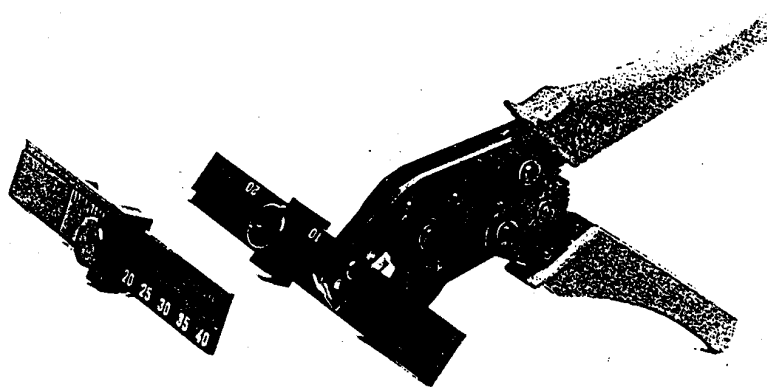




HANDTOOL HEADER CUTTER PART No. 69008-0350



DESCRIPTION

- 1.Handtool to cut unshrouded header sticks.
- 2.Suitable for 0.156" and 0.100 in single;dual and right angle headers.
- 3.Caution: Handtool contains cutting blade.

SPECIFICATION

SIZE: 200mm x 150mm x 150mm

WEIGHT: 0.2Kg

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OPERATION PROCEDURE

1. Attach cutting track that corresponds to the pitch of header being cut.
2. Loosen thumb screw and set stop to required dimension, eg: required length of header after cut.
3. Slide header onto cutting track.
4. Pull handle to cut header to length.
5. Remove cut parts and repeat above for next header.



MAINTENANCE PROCEDURE

1. Keep handtool clean at all times.
2. Oil handtool moving parts using SAE20 or similar.
3. Replace cutting blade when worn.

SPARE PARTS LIST

<u>Item</u>	<u>Part No.</u>	<u>Description</u>
1	69008-0078	Cutting Blade

If the tool suffers from excessive slack or play, the whole tool should be replaced.

ADJUSTMENTS

HEADER AND PITCH

1. Make sure the correct track is fitted to suit header pitch being cut.
2. Loosen thumb screw and slide top block to position to suit required cut length.

HANDTOOL

The handtool may require adjustment, this is factory set.

If adjustment is required, then by releasing and rotating notched wheel on the moving handle, a different cutting height can be obtained.

Care should be taken not to over cut or damage may occur.

QUALITY

A quality procedure should be in place to monitor output from this changehead.

SAFETY

This handtool should be used in accordance with the operation procedure. Any misuse may cause injury to operator. Suitable training should be given to indicate good working practice.