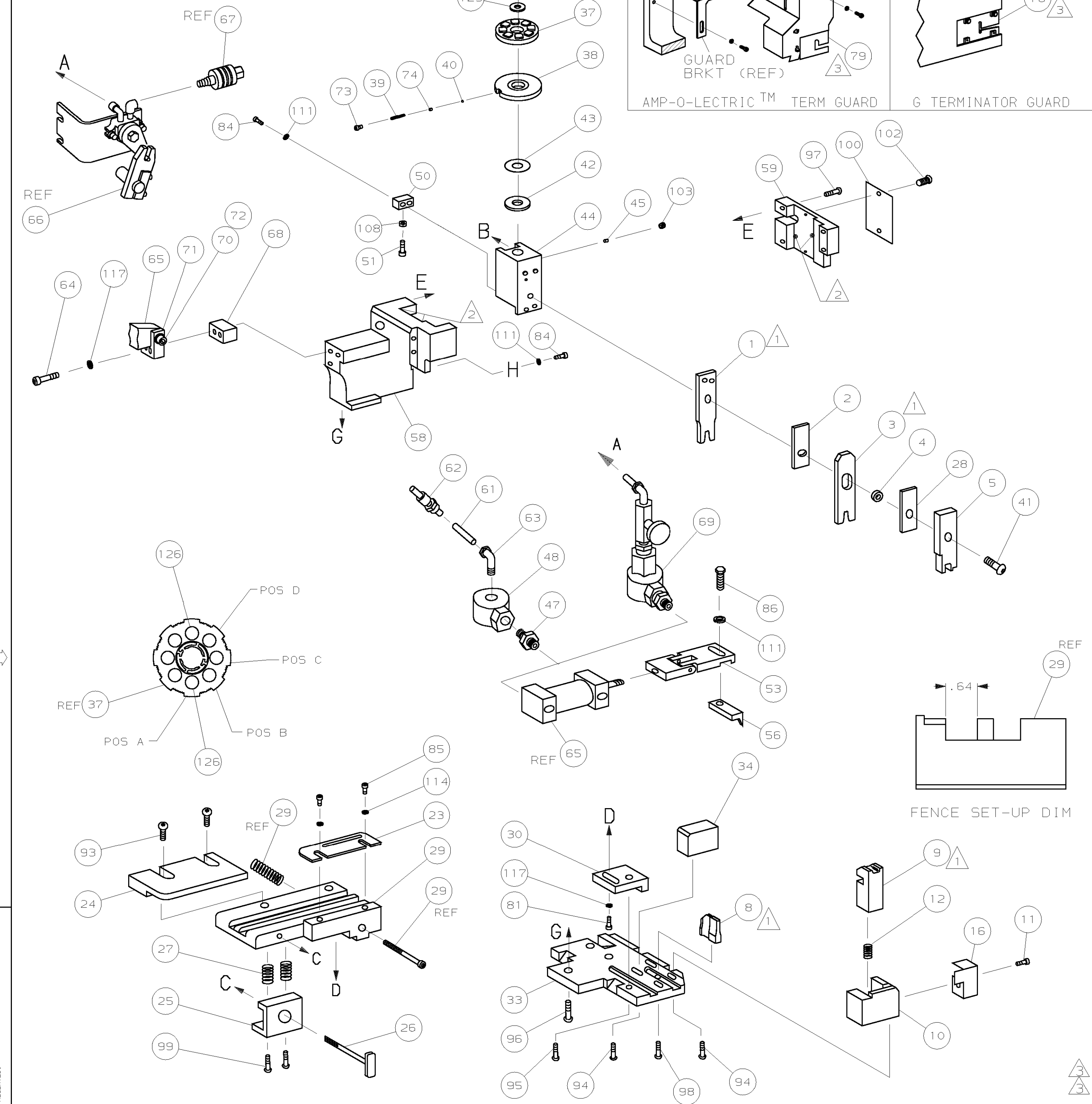
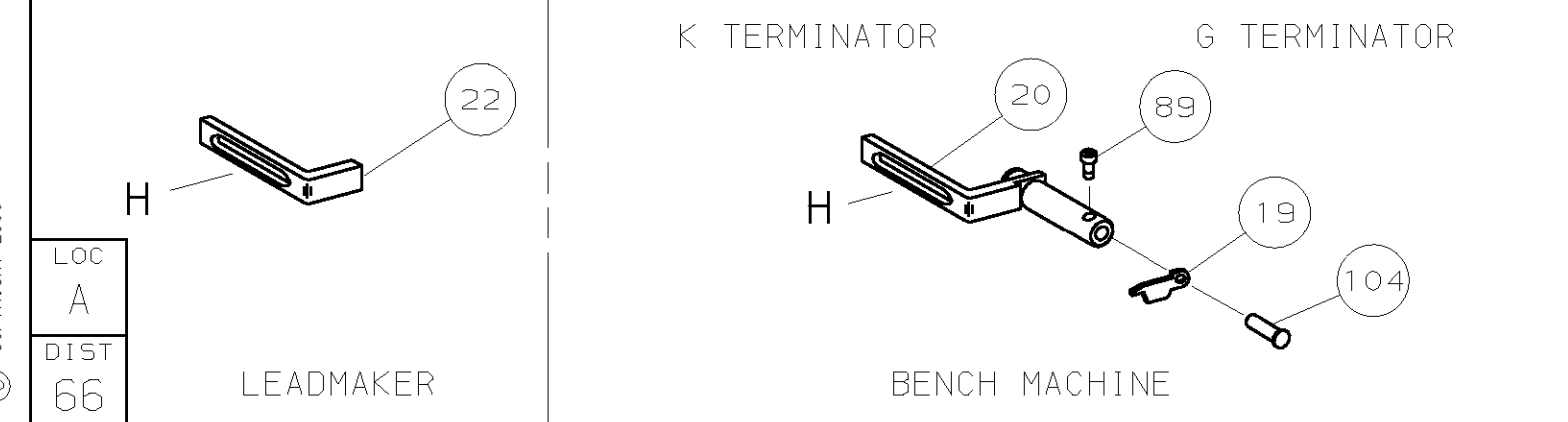


PART NUMBER	REV	FIRST USED
1385170-1	A	122500-1
1385170-2	A	565435-5
1385170-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS



TERMINAL NAME: RECEPTACLE			
286876 CRIMP DATA (NON-AMP TERMINAL-AMP SPEC)			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.096 ±.002 [2.44 ±0.05mm]	5mm ²	
B	NOT	USED	
C	NOT	USED	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.190 [4.83mm]	F	5mm ²
INSUL	.220 [5.59mm]	F	∅.190 MAX

WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.281-.312	NONE	1.084	408-8040	458637-1	L2421

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO	
						129	
						128	
						127	
2	2	2	-	C	354779-7	PIN, WIRE DISC (.3025)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
						122	
						121	
						120	
						119	
						118	
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
						116	
						115	
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
						113	
						112	
4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER	111
						110	
						109	
1	1	1	-	A	21018-5	NUT, HEX (NO. 6)HOLDDOWN	108
						107	
						106	
						105	
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR, 5KT SET (1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
						101	
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL	98
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75)CAP	97
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62)H5G	96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50)5G ADJ BLK	95
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50)TERM H DWN	94
2	2	2	-	A	2-21002-3	SCR, BHC (8-32x.62)R STP GDE	93
						92	
						91	
						90	
1	1	-	-	A	7-21000-9	SCR, 5HC (4-40x.19)STRIPPER	89
						88	
						87	
1	1	1	-	A	2-22603-1	SCR, HEX HD (8-32x.38)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, 5HC (4-40x.25)F ST GUIDE	85
3	3	3	-	A	2-21000-7	SCR, 5HC (8-32x.50)STRIPPER	84
						83	
						82	
1	1	1	-	A	3-21000-4	SCR, 5HC (10-32x.38)5G ADJ BL	81
						80	
-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
						77	
						76	
						75	
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, 5HC (6-32x.25 SL)INS DISC	73
1	1	1	-	A	4-21002-8	SCR, BHC (3/8x1.00)FEED MT	72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
						70	
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QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO
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						124
						123
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